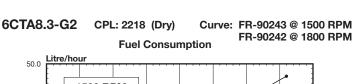
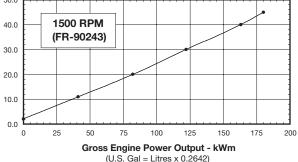
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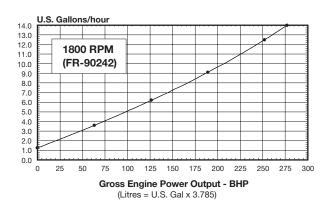


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#### **PERFORMANCE:**

#### Standard Conditions:

Data Shown Above Are Based On:

- Engine operating with fuel system, water pump, lubricating oil pump, air cleaner and exhaust silencer; not included are battery charging alternator, fan and optional driven components.
- Engine operating with diesel fuel corresponding to grade No. 2D per ASTM D975.
- ISO-3046, Part 1, Standard Reference Conditions of: 29.53 in. Hg. [100 kPa] barometric pressure (361 ft. [110 m] altitude), 77 °F [25 °C] air temperature and a relative humidity of 30%.

#### NOTES:

• Cummins Engine Company recommends that Cummins engines be operated at a minimum load of 30% of their respective Standby Power rating.

#### SPECIFICATIONS

4-Stroke Cycle, Turbocharged/Jacket Water Aftercooled, In-line, 6-Cylinder Diesel Engine

| 1500 RPM Engine Output        |                 |                  |
|-------------------------------|-----------------|------------------|
| Standby Power Rating          | 180 kWm*        | [241 BHP]        |
| Prime Power Rating            | 163 kWm*        | [219 BHP]        |
| Continuous Power Rating       | 133 kWm*        | [178 BHP]        |
| 1800 RPM Engine Output        |                 |                  |
| Standby Power Rating          | 207 kWm*        | [277 BHP]        |
| Prime Power Rating            | 188 kWm*        | [252 BHP]        |
| Continuous Power Rating       | 159 kWm*        | [213 BHP]        |
| * Defere to greep power evalu | ble from ongine | not concretor of |

\* Refers to gross power available from engine, not generator set.

| General Engine Data:        |            |                  |  |  |  |
|-----------------------------|------------|------------------|--|--|--|
| Bore and Stroke             | 114x135 mm | [4.49x5.32 in.]  |  |  |  |
| Displacement                | 8.3 L      | [505 cu. in.]    |  |  |  |
| Lube System Oil Capacity    | 23.8 L     | [6.3 U.S. gal.]  |  |  |  |
| Coolant Capacity            | 12.3 L     | [3.25 U.S. gal.] |  |  |  |
| Net Dry Weight with         |            |                  |  |  |  |
| Standard Accessories        | 702 kg     | [1,545 lb.]      |  |  |  |
| Approx. Overall Dimensions: |            |                  |  |  |  |
| Width                       | 710 mm     | [27.96 in.]      |  |  |  |
| Length                      | 1182 mm    | [46.54 in.]      |  |  |  |
| Height                      | 1137 mm    | [44.78 in.]      |  |  |  |
|                             |            |                  |  |  |  |

#### **RATING GUIDELINES:**

Based on ISO8528 and defined in Cummins Power Rating Application Guidelines. Ref: AEB 26.02.

#### **OPERATION at ELEVATED TEMPERATURE and ALTITUDE:**

The engine may be operated at:

- 1800 RPM up to: 5000 ft. (1525 m) and 104 °F [40 °C] without power deration.
  1500 RPM up to:
  - 5000 ft. (1525 m) and 104 °F [40 °C] without power deration.

For sustained operation above these conditions derate by: 4% per 1,000 ft. [300 m] and 1% per 10 °F [2% per 11 °C].



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## **Design Features:**

#### Aftercooler

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Cooler, denser intake air from jacket water aftercooler increases combustion efficiency, reducing emissions and internal stresses.

#### **Cylinder Head**

One-piece crossflow cylinder head for maximum structural stiffness of block/head assembly. Low swirl intake passages optimize combustion for reduced emissions. Fitted with premium valves for enhanced durability. Contains replaceable valve guides and seats.

#### Cylinder Liners

Replaceable wet liners are plateau-honed and feature mid-stop clamping method, eliminating need for packing rings and crevice seals.

#### **Filters**

Fleetguard spin-on fuel filter, corrosion resistor, and combination full flow/bypass lube oil filter.

#### Fuel System

In-line type Bosch P-Series pump operates at high injection pressures for cleaner combustion and lower emissions. Injection pump lubricated by pressurized engine oil. Lift pump revised for higher flow rates to ensure cooling and longevity of injection pump.

#### **Pistons**

Dual Ni-Resist piston with three-ring design and full-floating piston pin minimizes oil consumption and improves durability through reduced wear.

#### Turbocharger

Holset HX40W delivers altitude compensation as well as lower smoke and noise levels; includes wastegate feature for instant transient response.

## **Emissions Certification:**

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| EPA/CARB: | Complies with Mobile Off-Highway standard per ISO 8178 D2 at 1800 RPM rating. |
|-----------|---|
| TALuft:   | Complies with 4 gram NOx standard at 1500 RPM<br>Prime Power rating.          |

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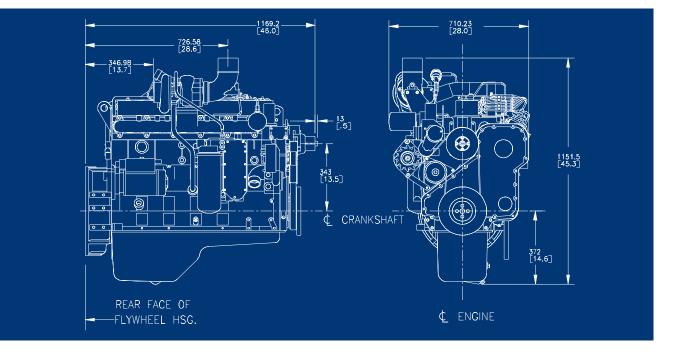
See Exhaust Emissions Data Sheets for further details.

## **Optional Equipment:**

Please contact your local Cummins representative for additional information regarding engine options.

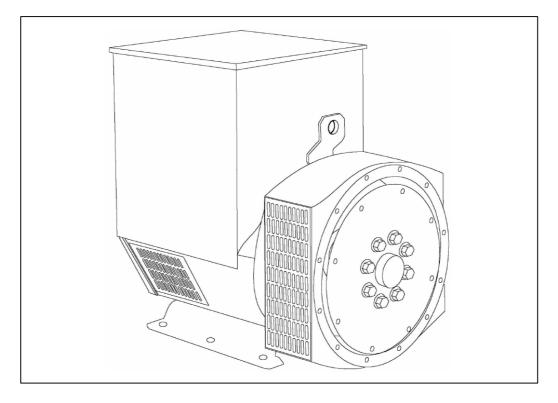
Cummins has always been a pioneer in product improvement. Thus, specifications may change without notice. Illustrations may include optional equipment.

Cummins Engine Company, Inc. Box 3005 Columbus, IN 47202-3005 U.S.A.





UCI274G - Technical Data Sheet



## UCI274G SPECIFICATIONS & OPTIONS



#### STANDARDS

Newage Stamford industrial generators meet the requirements of BS EN 60034 and the relevant section of other international standards such as BS5000, VDE 0530, NEMA MG1-32, IEC34, CSA C22.2-100, AS1359. Other standards and certifications can be considered on request.

#### **VOLTAGE REGULATORS**

#### SX460 AVR - STANDARD

With this self excited control system the main stator supplies power via the Automatic Voltage Regulator (AVR) to the exciter stator. The high efficiency semiconductors of the AVR ensure positive build-up from initial low levels of residual voltage.

The exciter rotor output is fed to the main rotor through a three phase full wave bridge rectifier. This rectifier is protected by a surge suppressor against surges caused, for example, by short circuit.

#### SX440 AVR

With this self-excited system the main stator provides power via the AVR to the exciter stator. The high efficiency semi-conductors of the AVR ensure positive build-up from initial low levels of residual voltage.

The exciter rotor output is fed to the main rotor through a three-phase full-wave bridge rectifier. The rectifier is protected by a surge suppressor against surges caused, for example, by short circuit or out-of-phase paralleling.

The SX440 will support a range of electronic accessories, including a 'droop' Current Transformer (CT) to permit parallel operation with other ac generators.

If 3-phase sensing is required with the self-excited system, the SX421 AVR must be used.

#### SX421AVR

This AVR also operates in a self-excited system. It combines all the features of the SX440 with, additionally, three-phase rms sensing for improved regulation and performance. Over voltage protection is provided via a separate circuit breaker. An engine relief load acceptance feature is built in as standard.

#### MX341 AVR

This sophisticated AVR is incorporated into the Stamford Permanent Magnet Generator (PMG) control system.

The PMG provides power via the AVR to the main exciter, giving a source of constant excitation power independent of generator output. The main exciter output is then fed to the main rotor, through a full wave bridge, protected by a surge suppressor. The AVR has in-built protection against sustained over-excitation, caused by internal or external faults. This de-excites the machine after a minimum of 5 seconds.

An engine relief load acceptance feature can enable full load to be applied to the generator in a single step.

If three-phase sensing is required with the PMG system the MX321 AVR must be used.

We recommend three-phase sensing for applications with greatly unbalanced or highly non-linear loads.

#### MX321 AVR

The most sophisticated of all our AVRs combines all the features of the MX341 with, additionally, three-phase rms sensing, for improved regulation and performance. Over voltage protection is built-in and short circuit current level adjustments is an optional facility.

#### WINDINGS & ELECTRICAL PERFORMANCE

All generator stators are wound to 2/3 pitch. This eliminates triplen (3rd, 9th, 15th ...) harmonics on the voltage waveform and is found to be the optimum design for trouble-free supply of non-linear loads. The 2/3 pitch design avoids excessive neutral currents sometimes seen with higher winding pitches, when in parallel with the mains. A fully connected damper winding reduces oscillations during paralleling. This winding, with the 2/3 pitch and carefully selected pole and tooth designs, ensures very low waveform distortion.

#### **TERMINALS & TERMINAL BOX**

Standard generators are 3-phase reconnectable with 12 ends brought out to the terminals, which are mounted on a cover at the non-drive end of the generator. A sheet steel terminal box contains the AVR and provides ample space for the customers' wiring and gland arrangements. It has removable panels for easy access.

#### SHAFT & KEYS

All generator rotors are dynamically balanced to better than BS6861:Part 1 Grade 2.5 for minimum vibration in operation. Two bearing generators are balanced with a half key.

#### INSULATION/IMPREGNATION

The insulation system is class 'H'.

All wound components are impregnated with materials and processes designed specifically to provide the high build required for static windings and the high mechanical strength required for rotating components.

#### QUALITY ASSURANCE

Generators are manufactured using production procedures having a quality assurance level to BS EN ISO 9001.

The stated voltage regulation may not be maintained in the presence of certain radio transmitted signals. Any change in performance will fall within the limits of Criteria 'B' of EN 61000-6-2:2001. At no time will the steady-state voltage regulation exceed 2%.

NB Continuous development of our products entitles us to change specification details without notice, therefore they must not be regarded as binding.

Front cover drawing typical of product range.

# **STAMFORD**power generation

## UCI274G

## WINDING 311

| CONTROL SYSTEM SEPARATELY EXCITED BY P.M.G.                                  |   |             |                        |              |                                 |                  |               |         |  |  |  |
|--|---|-------------|------------------------|--------------|---------------------------------|------------------|---------------|---------|--|--|--|
|  |   |             | BTP.M.G.               |              |                                 |                  |               |         |  |  |  |
| A.V.R.   | MX321   | MX341       |                        |              |                                 |                  |               |         |  |  |  |
| VOLTAGE REGULATION   | ± 0.5 % ± 1.0 % With 4% ENGINE GOVERNING                  |             |                        |              |                                 |                  |               |         |  |  |  |
| SUSTAINED SHORT CIRCUIT  | REFER TO S  | SHORT CIRC  | UIT DECREM             | MENT CURVE   | ES (page 7)                     |                  |               |         |  |  |  |
| CONTROL SYSTEM   | SELF EXCITED  |             |                        |              |                                 |                  |               |         |  |  |  |
| A.V.R.   | SX460 SX440 SX421   |             |                        |              |                                 |                  |               |         |  |  |  |
| VOLTAGE REGULATION   | ± 1.5 % ± 1.0 % ± 0.5 % With 4% ENGINE GOVERNING          |             |                        |              |                                 |                  |               |         |  |  |  |
| SUSTAINED SHORT CIRCUIT  | SERIES 4 CONTROL DOES NOT SUSTAIN A SHORT CIRCUIT CURRENT |             |                        |              |                                 |                  |               |         |  |  |  |
| INSULATION SYSTEM CLASS H  |   |             |                        |              |                                 |                  |               |         |  |  |  |
| PROTECTION   | IP23  |             |                        |              |                                 |                  |               |         |  |  |  |
| RATED POWER FACTOR   |   |             |                        | 0.           | 8                               |                  |               |         |  |  |  |
| STATOR WINDING   |   |             | DO                     | UBLE LAYEF   |                                 | RIC              |               |         |  |  |  |
|  |   |             |                        | TWO T        | HIRDS                           |                  |               |         |  |  |  |
| WINDING LEADS  |   |             |                        | 1:           |                                 |                  |               |         |  |  |  |
|  |   | 0.0100      |                        |              |                                 |                  |               |         |  |  |  |
| STATOR WDG. RESISTANCE   |   | 0.0199      |                        | -            |                                 |                  |               |         |  |  |  |
| ROTOR WDG. RESISTANCE  |   |             |                        | 1.69 Ohm     |                                 |                  |               |         |  |  |  |
| EXCITER STATOR RESISTANCE  |   |             |                        | 20 Ohms      |                                 |                  |               |         |  |  |  |
| EXCITER ROTOR RESISTANCE   |   |             | 0.09                   | 1 Ohms PER   | PHASE AT 2                      | 2°C              |               |         |  |  |  |
| R.F.I. SUPPRESSION   | BS EI   | N 61000-6-2 | & BS EN 610            | 00-6-4,VDE 0 | 875G, VDE 0                     | 875N. refer to   | factory for o | thers   |  |  |  |
| WAVEFORM DISTORTION  |   | NO LOAD     | < 1.5% NON             | DISTORTING   | G BALANCED                      | LINEAR LO        | AD < 5.0%     |         |  |  |  |
| MAXIMUM OVERSPEED  |   |             |                        | 2250 R       | ev/Min                          |                  |               |         |  |  |  |
| BEARING DRIVE END  |   |             |                        | BALL. 6315   | -2RS (ISO)                      |                  |               |         |  |  |  |
| BEARING NON-DRIVE END  |   |             |                        | BALL. 6310-  | -2RS (ISO)                      |                  |               |         |  |  |  |
|  |   | 1 BE/       | ARING                  |              |                                 | 2 BEA            | RING          |         |  |  |  |
| WEIGHT COMP. GENERATOR   |   | 58          | ) kg                   |              |                                 | 598              | kg            |         |  |  |  |
| WEIGHT WOUND STATOR  |   | 22          | 5 kg                   |              |                                 | 225              | kg            |         |  |  |  |
| WEIGHT WOUND ROTOR   |   | 210.        | 35 kg                  |              |                                 | 199.3            | 0             |         |  |  |  |
| WR <sup>2</sup> INERTIA  |   |             | 4 kgm <sup>2</sup>     |              |                                 | 1.7169           | <b>v</b>      |         |  |  |  |
| SHIPPING WEIGHTS in a crate  |   |             | 3 kg                   |              |                                 | 630              | 0             |         |  |  |  |
| PACKING CRATE SIZE   |   |             | x 103 (cm)<br>Hz       |              |                                 | 123 x 67 x<br>60 |               |         |  |  |  |
| TELEPHONE INTERFERENCE   |   |             | ⊓z<br><sup>:</sup> <2% |              |                                 |                  |               |         |  |  |  |
| COOLING AIR  |   |             | ~2 /0<br>ec 1090 cfm   |              | TIF<50<br>0.617 m³/sec 1308 cfm |                  |               |         |  |  |  |
| VOLTAGE SERIES STAR  | 380/220   | 400/231     | 415/240                | 440/254      | 416/240                         | 440/254          | 460/266       | 480/277 |  |  |  |
| VOLTAGE PARALLEL STAR  | 190/110   | 200/115     | 208/120                | 220/127      | 208/120                         | 220/127          | 230/133       | 240/138 |  |  |  |
| VOLTAGE SERIES DELTA   | 220/110   | 230/115     | 240/120                | 254/127      | 240/120                         | 254/127          | 266/133       | 277/138 |  |  |  |
| KVA BASE RATING FOR REACTANCE<br>VALUES                                      | 180   | 180         | 180                    | n/a          | 205                             | 218              | 218           | 231     |  |  |  |
| Xd DIR. AXIS SYNCHRONOUS   | 2.12  | 1.92        | 1.78                   | -            | 2.43                            | 2.31             | 2.11          | 2.06    |  |  |  |
| X'd DIR. AXIS TRANSIENT  | 0.18  | 0.17        | 0.16                   | -            | 0.21                            | 0.20             | 0.18          | 0.18    |  |  |  |
| X"d DIR. AXIS SUBTRANSIENT   | 0.13  | 0.12        | 0.11                   | -            | 0.15                            | 0.14             | 0.13          | 0.12    |  |  |  |
| Xq QUAD. AXIS REACTANCE  | 1.28  | 1.15        | 1.07                   | -            | 1.47                            | 1.40             | 1.28          | 1.24    |  |  |  |
| X"q QUAD. AXIS SUBTRANSIENT  | 0.17  | 0.16        | 0.15                   | -            | 0.18                            | 0.17             | 0.16          | 0.15    |  |  |  |
| XL LEAKAGE REACTANCE   | 0.08  | 0.07        | 0.07                   | -            | 0.09                            | 0.08             | 0.08          | 0.07    |  |  |  |
| X2 NEGATIVE SEQUENCE   | 0.13  | 0.12        | 0.11                   | -            | 0.16                            | 0.15             | 0.13          | 0.13    |  |  |  |
| X0 ZERO SEQUENCE   | 0.08  | 0.07        | 0.07                   | -            | 0.10                            | 0.09             | 0.08          | 0.08    |  |  |  |
| REACTANCES ARE SATURATED VALUES ARE PER UNIT AT RATING AND VOLTAGE INDICATED |   |             |                        |              |                                 |                  |               |         |  |  |  |
| T'd TRANSIENT TIME CONST.  |   |             |                        |              |                                 |                  |               |         |  |  |  |
|  |   |             |                        | 0.01         |                                 |                  |               |         |  |  |  |
| T'do O.C. FIELD TIME CONST.<br>Ta ARMATURE TIME CONST.                       |   |             |                        | 1<br>0.0     |                                 |                  |               |         |  |  |  |
| SHORT CIRCUIT RATIO  |   |             |                        | 1/2          |                                 |                  |               |         |  |  |  |
| SHORT CIRCUIT RATIO  |   |             |                        |              |                                 |                  |               |         |  |  |  |

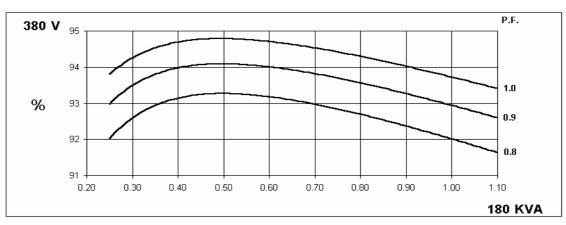


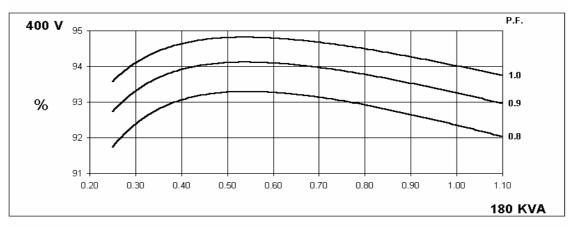
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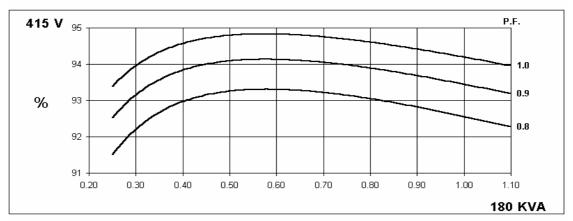


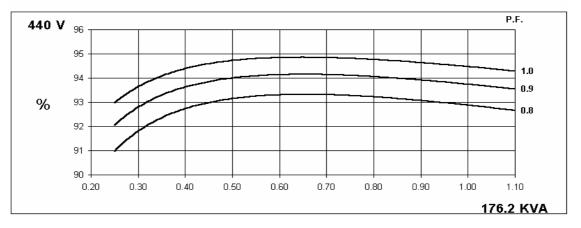
Winding 311

### THREE PHASE EFFICIENCY CURVES







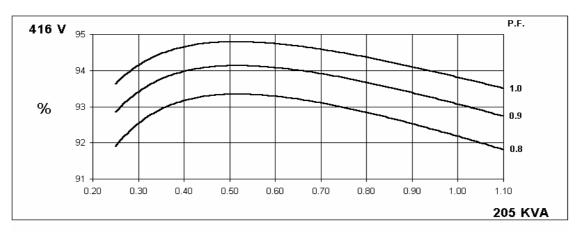


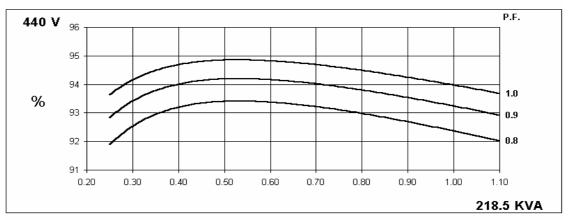
## UCI274G

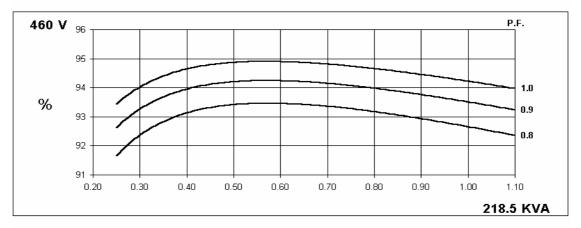
Winding 311

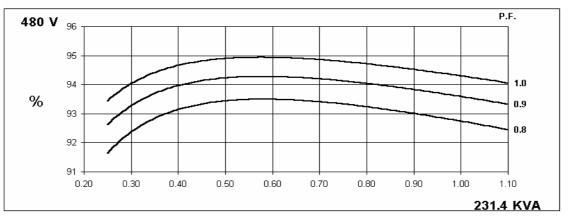


THREE PHASE EFFICIENCY CURVES







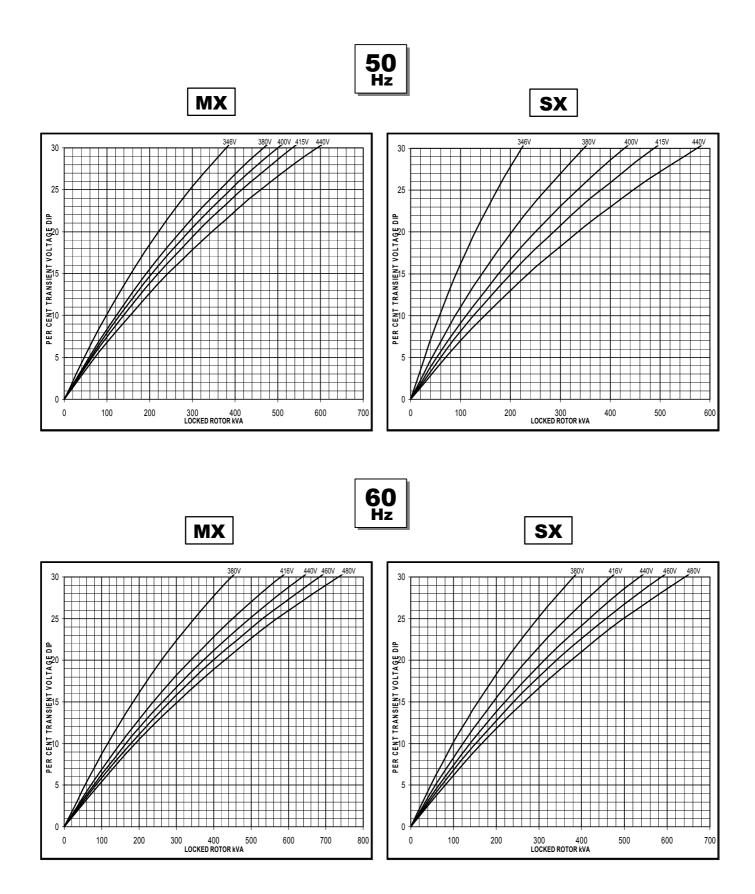






Winding 311

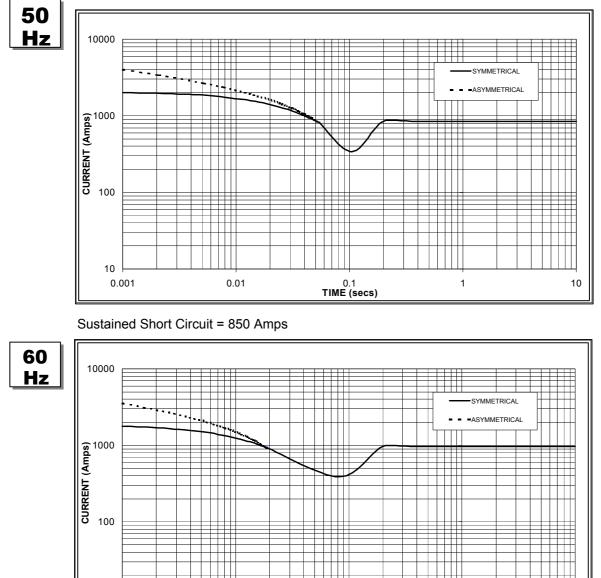
## Locked Rotor Motor Starting Curve

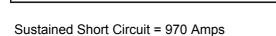


## STAMFORD

## UCI274G

## Three-phase Short Circuit Decrement Curve. No-load Excitation at Rated Speed Based on star (wye) connection.





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### Note 1

The following multiplication factors should be used to adjust the values from curve between time 0.001 seconds and the minimum current point in respect of nominal operating voltage :

10 ⊢ 0.001

| 50      | Hz     | 60Hz    |        |  |  |  |  |  |
|---------|--------|---------|--------|--|--|--|--|--|
| Voltage | Factor | Voltage | Factor |  |  |  |  |  |
| 380v    | X 1.00 | 416v    | X 1.00 |  |  |  |  |  |
| 400v    | X 1.07 | 440v    | X 1.06 |  |  |  |  |  |
| 415v    | X 1.12 | 460v    | X 1.12 |  |  |  |  |  |
| 440v    | X 1.18 | 480v    | X 1.17 |  |  |  |  |  |

The sustained current value is constant irrespective of voltage level

#### Note 2

0.1 TIME (secs)

The following multiplication factor should be used to convert the values calculated in accordance with NOTE 1 to those applicable to the various types of short circuit :

10

1

|                         | 3-phase | 2-phase L-L | 1-phase L-N |
|-------------------------|---------|-------------|-------------|
| Instantaneous           | x 1.00  | x 0.87      | x 1.30      |
| Minimum                 | x 1.00  | x 1.80      | x 3.20      |
| Sustained               | x 1.00  | x 1.50      | x 2.50      |
| Max. sustained duration | 10 sec. | 5 sec.      | 2 sec.      |

All other times are unchanged

#### Note 3

Curves are drawn for Star (Wye) connected machines. For other connection the following multipliers should be applied to current values as shown :

Parallel Star = Curve current value X 2

Series Delta = Curve current value X 1.732

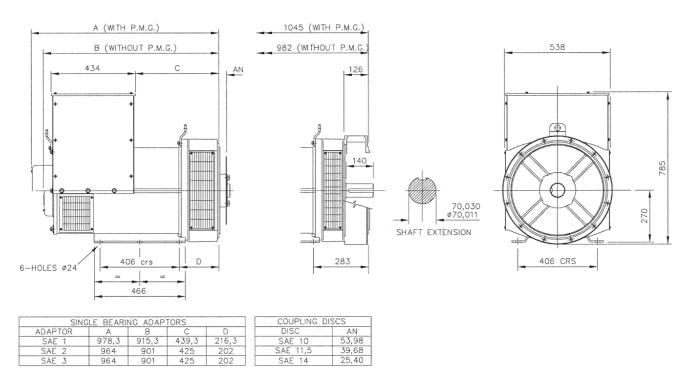
## UCI274G



### Winding 311 / 0.8 Power Factor

| -   |                   |       |          |        |       |       |          |        |       |       |         |        |       |       |         |        |       |
|-----|-------------------|-------|----------|--------|-------|-------|----------|--------|-------|-------|---------|--------|-------|-------|---------|--------|-------|
|     | Class - Temp Rise | Co    | ont. F - | 105/40 | °C    | Co    | ont. H - | 125/40 | °C    | St    | andby - | 150/40 | °C    | St    | andby - | 163/27 | °C    |
| 50  | Series Star (V)   | 380   | 400      | 415    | 440   | 380   | 400      | 415    | 440   | 380   | 400     | 415    | 440   | 380   | 400     | 415    | 440   |
| Hz  | Parallel Star (V) | 190   | 200      | 208    | 220   | 190   | 200      | 208    | 220   | 190   | 200     | 208    | 220   | 190   | 200     | 208    | 220   |
|     | Series Delta (V)  | 220   | 230      | 240    | 254   | 220   | 230      | 240    | 254   | 220   | 230     | 240    | 254   | 220   | 230     | 240    | 254   |
|     | kVA               | 164.6 | 164.6    | 164.6  | n/a   | 180.0 | 180.0    | 180.0  | n/a   | 187.0 | 187.0   | 187.0  | n/a   | 194.0 | 194.0   | 194.0  | n/a   |
|     | kW                | 131.7 | 131.7    | 131.7  | n/a   | 144.0 | 144.0    | 144.0  | n/a   | 149.6 | 149.6   | 149.6  | n/a   | 155.2 | 155.2   | 155.2  | n/a   |
|     | Efficiency (%)    | 92.3  | 92.6     | 92.8   | n/a   | 92.0  | 92.4     | 92.6   | n/a   | 91.9  | 92.2    | 92.5   | n/a   | 91.7  | 92.1    | 92.3   | n/a   |
|     | kW Input          | 142.7 | 142.2    | 141.9  | n/a   | 156.5 | 155.8    | 155.5  | n/a   | 162.8 | 162.3   | 161.7  | n/a   | 169.2 | 168.5   | 168.1  | n/a   |
|     |                   |       |          |        |       |       |          |        |       |       |         |        |       |       |         |        |       |
| 60  | Series Star (V)   | 416   | 440      | 460    | 480   | 416   | 440      | 460    | 480   | 416   | 440     | 460    | 480   | 416   | 440     | 460    | 480   |
| Hz  | Parallel Star (V) | 208   | 220      | 230    | 240   | 208   | 220      | 230    | 240   | 208   | 220     | 230    | 240   | 208   | 220     | 230    | 240   |
| 112 | Series Delta (V)  | 240   | 254      | 266    | 277   | 240   | 254      | 266    | 277   | 240   | 254     | 266    | 277   | 240   | 254     | 266    | 277   |
|     | kVA               | 192.8 | 199.0    | 199.0  | 212.2 | 205.0 | 218.5    | 218.5  | 231.4 | 213.0 | 228.8   | 228.8  | 250.0 | 218.5 | 234.0   | 234.0  | 253.3 |
|     | kW                | 154.2 | 159.2    | 159.2  | 169.8 | 164.0 | 174.8    | 174.8  | 185.1 | 170.4 | 183.0   | 183.0  | 200.0 | 174.8 | 187.2   | 187.2  | 202.6 |
|     | Efficiency (%)    | 92.4  | 92.7     | 92.9   | 93.0  | 92.2  | 92.4     | 92.7   | 92.7  | 92.0  | 92.2    | 92.5   | 92.5  | 91.9  | 92.1    | 92.4   | 92.5  |
|     | kW Input          | 166.9 | 171.7    | 171.4  | 182.5 | 177.9 | 189.2    | 188.6  | 199.7 | 185.2 | 198.5   | 197.9  | 216.2 | 190.2 | 203.3   | 202.6  | 219.1 |

#### DIMENSIONS





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